

# Product Data Sheet

## CIC Dyes



### PRODUCT DESCRIPTION

CIC Dyes are dye solutions designed to create clean colors with good transparency in solvent based stains, toners and sealers.

### FEATURES

- ❖ High transparency
- ❖ Good compatibility with solvent based systems
- ❖ Tint strength tolerance controlled to +/- 2% by weight to ensure reliable color reproduction

### PRODUCT DATA:

Gloss	NA	Weight Solids*	10 – 32%
Weight per gallon*	7.2 - 8.3 Lb/gal	Volume Solids*	8 – 30%
Viscosity as supplied	Solvent thin	VOC as packaged*	6.2 - 6.9 lbs/gal
Coverage*	NA	Lbs. of VOC/ Lbs. of Solids*	2 – 9
Shelf Life	12 months (at 60°-77°F)	Lbs. VHAPS/ Lbs. Of Solids*	0.1 – 1.1

\*Calculated from formula

### MIXING / APPLICATION:

<b>Working Temp:</b>	50F – 90F
<b>Catalyst:</b>	NA
<b>Pot Life</b>	NA
<b>Mixing:</b>	Mix before each time material is used.
<b>Reducer:</b>	NA
<b>Application:</b>	NA
<b>Surface Preparation:</b>	NA
<b>Use Directions:</b>	For Interior use only. Mix thoroughly before use. Always test the color and adhesion of the final coating system before use.
<b>Drying Times:</b>	NA
<b>Tinting:</b>	NA
<b>Clean Up:</b>	Acetone, ethanol (denatured alcohol)
<b>Recommended Stain Base:</b>	IX-5632 Spray and Wipe Base

### TECHNICAL SERVICE

Factory technical and customer service personnel are available to assist architects and local applicators. For assistance call (763) 424-2044.

### PRODUCT CODE(S)

ST-315 Brown Dye Solution (green shade)  
 ST-3240 Savinyl Brown GLS Dye Solution (red shade)  
 ST-506 Orange Dye Solution  
 ST-610 Yellow Dye Solution  
 ST-730 Red Dye Solution  
 ST-803 Black Dye Solution

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**CAUTIONS:** Refer to the MSDS for additional information. Thoroughly review the product label and MSDS for safety and any cautions prior to use. A test sample is recommended to insure adequate adhesion to substrate, proper curing conditions and desired performance. Optimal results depend on a number of factors: nature of the substrate, the technical and physical possibilities, as well as the user's application technique. The technical data noted herein is accurate as of the date of publication and is subject to change without prior notice. CIC assumes no responsibility for coverage, performance or injuries resulting from use. Liability if any is limited to replacement of products. NO OTHER WARRANTY OR GUARANTEE OF ANY KIND IS MADE BY CIC, BY OPERATION OF LAW, STATUTORY, EXPRESS OR IMPLIED, OR OTHERWISE, INCLUDING FITNESS AND MECHANABILITY FOR A PARTICULAR PURPOSE. This product is intended for Industrial use only.